

## REPLACEMENT PARTS LIST

SINGLE PACKAGE HEAT PUMP  
Q6SE SERIES  
208 / 230V, 14 SEER, SINGLE PHASE MODELS



## IMPORTANT

- This document is primarily intended to assist qualified individuals experienced in the proper repair or servicing of this appliance. Only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage.
- Some local codes require licensed installation / service personnel to service this type of equipment. Under no circumstances should the equipment owner attempt to install parts or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

**Q6SE SINGLE PACKAGE HEAT PUMP  
208 / 230V, SINGLE PHASE, 14 SEER MODELS**

ITEM	DESCRIPTION	Q6SEX24K	Q6SEX30K	Q6SEX36K	Q6SEX42K	Q6SEX48K	Q6SEX60K
		1006591	1006592	1006593	1006594	1006595	1006596
1	RAIL, BASE, SHORT	277551R	277551R	277551R	277551R	277551R	277551R
2	RAIL, BASE, LONG	277552R	277552R	277552R	277552R	277552R	277552R
3	DROP-IN ORIFICE	263210R	263210R	295481R	263210R	295481R	295481R
4	PANEL, BLOWER TRANSITION	283942R	283942R	283942R	283942R	283942R	283942R
5	RETURN PANEL ASSEMBLY	D05565R	D05565R	D05565R	D05566R	D05566R	D05566R
6	CONTROL PANEL ASSEMBLY	292404R	292404R	292404R	292405R	292405R	292405R
7	INSULATED TOP PAN ASSEMBLY, RT	292441R	292441R	M0034707R	292441R	M0034707R	M0034707R
8	HEADER COVER ASSEMBLY	293114R	293114R	293114R	M0034214R	M0034214R	M0034214R
9	INDOOR COIL ASSEMBLY	294911R	1006536R	294911R	1006546R	1006553R	294921R
10	BLOWER HSG ASSEMBLY, 9/10X10	297214R	297214R	297214R	297214R	297214R	297214R
11	PANEL, FRONT	298892R	298892R	298892R	298893R	298893R	298893R
12	NUT, HEX, BLACK(NOT SHOWN)	606261R	606261R	606261R	606261R	606261R	606261R
13	BRASS NUT, SERVICE PORT	663818R	663818R	663818R	663818R	663818R	663818R
14	TRANSFORMER 40 VA	622336R	622336R	622336R	622336R	622336R	622336R
15	MOTOR, FAN, 1/5 HP	622080R	622080R	—	—	—	—
	MOTOR, FAN, 1/4 HP	—	—	621990R	621990R	621990R	621990R
16	CONTACTOR, 1 POLE, 25A	1014863R	1014863R	1014863R	—	—	—
	CONTACTOR, 1 POLE 32A	—	—	—	1014864R	1014864R	—
	CONTACTOR, 1 POLE 40A	—	—	—	—	—	1014865R
17	CAPACITOR, RUN 40/5/370	01-0084	01-0084	—	—	—	—
	CAPACITOR, RUN 45/7.5/370	—	—	01-0271	01-0271	—	—
	CAPACITOR, RUN 70/7.5/370	—	—	—	—	01-0278	—
	CAPACITOR, RUN 80/7.5/370	—	—	—	—	—	01-0279
18	DISTRIBUTOR, 3 CIR, ID (NOT SHOWN)	663913R	663913R	663913R	—	—	—
	DISTRIBUTOR, 6 CIR, ID (NOT SHOWN)	—	—	—	664410R	664351R	664351R
19	RELAY, BLOWER, 240V COIL	622180R	622180R	622180R	622180R	622180R	622180R
20	COMPRESSOR, ZP21K5E	921423	—	—	—	—	—
	COMPRESSOR, ZP25K5E	—	921425	—	—	—	—
	COMPRESSOR, ZP31K5E	—	—	921427	—	—	—
	COMPRESSOR, ZP39K5E	—	—	—	921465	—	—
	COMPRESSOR, ZP42K5E	—	—	—	—	921466	—
	COMPRESSOR, ZP54K5E	—	—	—	—	—	918873
21	DEFROST BOARD	920806	920806	920806	920806	920806	920806
22	DEFROST SENSOR	624740R	624740R	624740R	624740R	624740R	624740R
23	FUSE, 3-AMP (NOT SHOWN)	632261R	632261R	632261R	632261R	632261R	632261R
24	SWITCH, LOW PRESSURE - SELECT MODELS (NOT SHOWN)	632393R	632393R	632393R	632393R	632393R	632393R
25	SWITCH,HIGH PRESSURE (NOT SHOWN)	632473R	632473R	632473R	632473R	632473R	632473R
26	GUARD,COIL (FORMED)	2A8453R	2A8453R	2A8453R	2A8454R	2A8454R	2A8454R
27	PLUG,MOLDED HV (NOT SHOWN)	634715R	634715R	634715R	634715R	634715R	634715R
28	CORE,CHARGING PORT (NOT SHOWN)	662103R	662103R	662103R	662103R	662103R	662103R
29	DISTRIBUTOR, 4 CIR, OD (NOT SHOWN)	663581R	663581R	663581R	—	—	—
	DISTRIBUTOR, 5 CIR, OD (NOT SHOWN)	—	—	—	663582R	—	—
	DISTRIBUTOR, 8 CIR, OD (NOT SHOWN)	—	—	—	—	663586R	663586R
31	CAP, SERVICE PORT, BRASS (NOT SHOWN)	663818R	663818R	663818R	663818R	663818R	663818R
32	DRAIN TUBE ASSEMBLY	663833R	663833R	663833R	663833R	663833R	663833R
33	DRAIN PAN ASSEMBLY	D05700R	D05700R	D05700R	D05700R	D05700R	D05700R
34	CONNECTOR, SWIVEL, (PARKER) (NOT SHOWN)	664194R	664194R	664194R	664194R	—	—
35	CORE, PORT, HI-FLOW, BRASS (NOT SHOWN)	662103R	662103R	662103R	662103R	662103R	662103R
36	THERMAL EXPANSION VALVE, ID	664343R	664344R	664343R	664346R	664346R	664347R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**Q6SE SINGLE PACKAGE HEAT PUMP  
208 / 230V, SINGLE PHASE, 14 SEER MODELS**

ITEM	DESCRIPTION	Q6SEX24K	Q6SEX30K	Q6SEX36K	Q6SEX42K	Q6SEX48K	Q6SEX60K
		1006591	1006592	1006593	1006594	1006595	1006596
37	FITTING,PANEL MOUNT	664696R	664696R	664696R	664696R	664696R	664696R
38	BLOWER WHEEL 10 X 10	667207R	667207R	667207R	667207R	667207R	667207R
39	FAN BLADE - 20"	667278R	667278R	—	667278R	—	—
	FAN BLADE - 24"	—	—	667351R	—	667319R	667319R
40	ACCUMULATOR	668853R	668853R	668853R	668854R	668854R	668854R
41	PAN,DRAIN	669190R	669190R	669190R	669190R	669190R	669190R
42	REPLACEMENT HAIL GUARD KIT (NOT SHOWN)	917206	917206	917206	917206	917206	917206
43	DRIER,FILTER,UNIFLOW,8 IN^3	669762R	669762R	669762R	669762R	669762R	669762R
44	GRILLE, TOP-BLACK	669404R	669404R	669335R	669404R	669335R	669335R
45	REVERSING VALVE	669465R	669465R	669465R	669936R	669936R	669936R
46	REVERSING VALVE COIL	669472R	669472R	669472R	669935R	669935R	669935R
47	TOUCHUP PAINT,STERLING GREY(NOTSHOWN)	903598	903598	903598	903598	903598	903598
48	SERVICE PANEL (ASSEMBLY)	D05112R	D05112R	D05112R	D05113R	D05113R	D05113R
49	DIVIDER, LOW VOLTAGE	2A7001R	2A7001R	2A7001R	2A7001R	2A7001R	2A7001R
	CONTROL BRACKET	298591R	298591R	298591R	298591R	298591R	298591R
50	PANEL, ELECTRIC HEAT	D05420R	D05420R	D05420R	D05420R	D05420R	D05420R
51	STAND, DRAIN PAN	D05440R	D05440R	D05440R	D05440R	D05440R	D05440R
52	PANEL, BLOWER TRANS SIDE	D05450R	D05450R	D05450R	D05450R	D05450R	D05450R
53	BOTTOM PAN ASSEMBLY	D05480R	D05480R	D05480R	D05480R	D05480R	D05480R
54	DIVIDER PANEL ASSEMBLY	D05502R	D05502R	D05504R	D05503R	M0060722R	M0060722R
55	DUCT CAP ASSEMBLY	D05530R	D05530R	D05530R	D05530R	D05530R	D05530R
56	BLOWER PANEL ASSEMBLY	D05542R	D05542R	D05542R	D05543R	D05543R	D05543R
57	SUPPLY PANEL ASSEMBLY	D05555R	D05555R	D05555R	D05556R	D05556R	D05556R
58	CORNER PANEL ASSEMBLY	D05625R	D05625R	D05625R	D05626R	D05626R	D05626R
59	CRANK CASE HEATER	632677R	632677R	632677R	632677R	632677R	632677R
60	PANEL,CLOSE-OFF ASSEMBLY	D05685R	D05685R	D05685R	D05686R	D05686R	D05686R
61	COIL, OUTDOOR	D06262R	D06262R	D06262R	D06265R	D06266R	D06266R
62	CORNER POST	D09996R	D09996R	D09996R	D09997R	D09997R	D09997R
63	BLOWER MOTOR, 1/2 HP	1006529R	1006534R	1006540R	1006544R	—	—
	BLOWER MOTOR, 3/4 HP	—	—	—	—	1006551R	1006556R
64	SET OF WIRES (NOT SHOWN)	1006619R	1006619R	1006619R	1006619R	1006619R	1006619R
65	OUTDOOR RESTRICTOR (.047)	664047R	—	—	—	—	—
	OUTDOOR RESTRICTOR (.052)	—	664052R	—	—	—	—
	OUTDOOR RESTRICTOR (.057)	—	—	664057R	—	—	—
	OUTDOOR RESTRICTOR (.059)	—	—	—	664059R	—	—
	THERMAL EXPANSION VALVE, OD	—	—	—	—	664348R	66348R
66	DUAL GROUNDING LUG	632235R	632235R	632235R	632235R	632235R	632235R
67	SERVICE BRACKET	298552R	298552R	298552R	298552R	298552R	298552R

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